



General Assessment groups	EN ISO 5817-C
Position for welder reference markers	(S/H)
Welding procedure specification WPS	50988839001
Stud welding procedure specification WPS	50988839006
Specification test	50988839800
Requirements to manufacturers	WN 10570-1

First angle projection	02	change the coatings to Cr(VI)-free coatings	T92693		
General tolerance (GT) in mm		eng. version: dimension corrected Ø20H7 → Ø8H7			
Size range		ANĚNA POVRCHOVÉ ÚPRAVY			
		ANGL. VERZE: OPRAVEN ROZMĚR Ø20H7 → Ø8H7			
GT coarse		alteration	Change no	Fit	Toler.
L 1 2 3 4		PPAP -			
1 2 4 6		Inspection dim. ()			
Checked		Date	Name		
20.07.2017		17.07.2017	B.Yu		
M.check		24.07.2017			
Lengths (L) and angle (L/Δ) = ±GT					
Tolerance Symbols ISO 1101					
○ roundness = 1/2g-Tol.					
□ straightness/flatness = AT					
⊙ concentricity/run out = AT					
≡ symmetry = AT					
// parallelism = AT					
⊕ position = AT					
Languages:					
DE;EN					
Confidential document					
Refer to protection notice ISO 16016					
Repl. 55044205700					
Orig.					
Weight: in kg					1.614
Prod. Scale					1:1
Sheet:					1
of:					1
Drawing number					55044205702
55044205702					